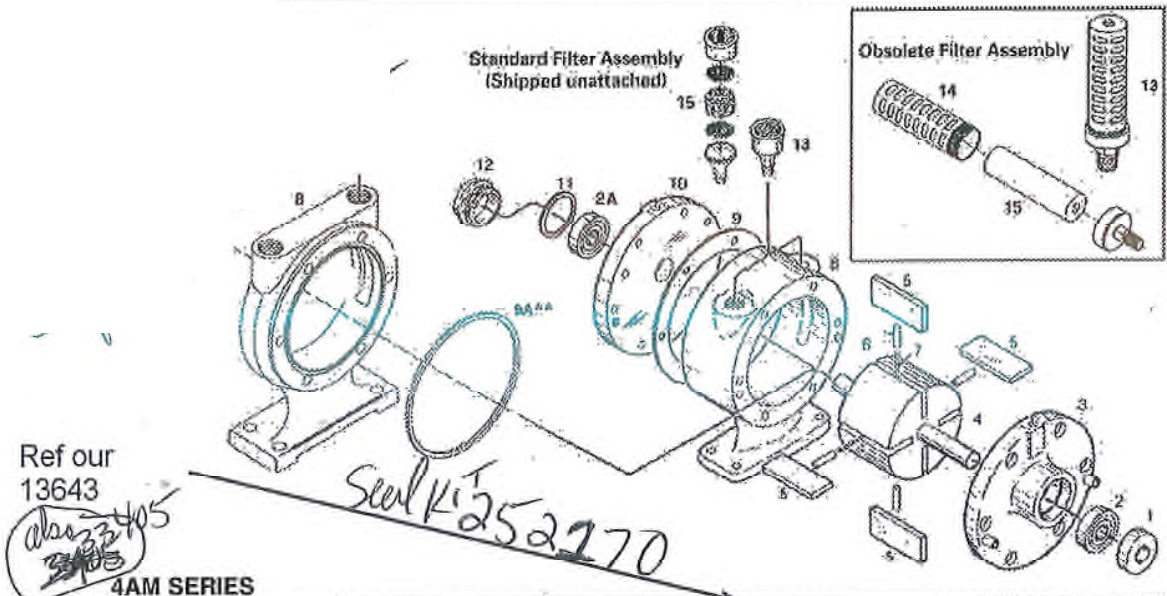


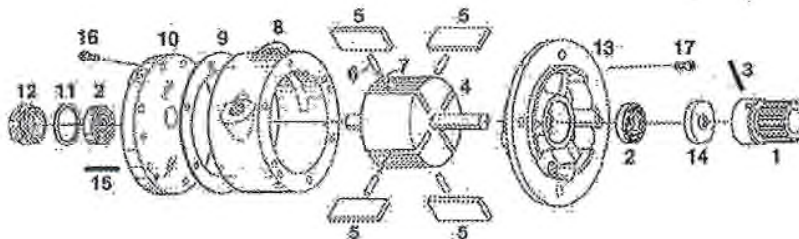
EXPLODED PRODUCT VIEWS, PARTS & ORDERING INFORMATION 4AM SERIES



4AM SERIES

REF#	DESCRIPTION	QTY	4AM-FRV-13C	4AM-NRV-22B	4AM-FRV-24	4AM-NRV-50C	4AM-NRV-54A	4AM-FRV-63A	4AM-NRV-70C	4AM-ARV-119	4AM-ARV-120
1 Δ	SHAFT SEAL	1	AC466B	AC466B	NAS2	B232B	AA466B		B232B	METRIC	METRIC
2 Δ	DRIVE END BEARING	1	AA299J	AA299J	AA299J	AB519	AA299J		AB519	AG519	AB519
2A Δ	DEAD END BEARING	1	AA299J	AA299J	AA299J	AA299J	AA299J		AA299J	AA299J	AA299J
3	DRIVE END PLATE	1	AC727	AC665	AC727	AG707	AC665		AG707	AK425A	AK425A
4	ROTOR ASSEMBLY	1	AB617	AB617	AM426	AM455A	AM411		AM319A	AM455C	AM455B
5 Δ	VANE	4	AB876	AB876	AB876	AB876		ABB76	ABB76		AB876
6 Δ	PUSH PINS	4	AM467	AM467	AM467	AM467	AM467		AM467		AM467
7 Δ	VANE SPRING	2	AM466	AM466	AM466	AM466		AM466			AM466
8	BODY	1	AM425	AM410	AM425	AM410	AM410		AM410	AM410M	AM410M
9 Δ **	SHIMS	2	B330	B330	B330	B330	B330		B330	B330	B330
10	DEAD END PLATE	1	AC728	AC728	AC727	AC728	AC728		AC728	AB622M	AB622M
11 Δ	END CAP GASKET	1	AA46	AA46		AA46	AA46		AA46	AA46	AA46
12	DEAD END CAP	1	AM307D	AM307D		AM307D	AM307D		AM307D	AM307D	AM307D
13	MUFFLER ASSEMBLY	1	AL445	AL445	AL445	AL445	AL445		AL445	AL445	AL445
14 Δ	MUFFLER CARTRIDGE	1	AL45B	AL45B	AL45B	AL45B	AL45B		AL45B	AL45B	AL45B
15 Δ	MUFFLER FELT	1	AC983	AC983	AC983	AC983	AC983		AC983	AC983	AC983
***	SERVICE KIT	1	K205	K205	K205G	K206A	K270		K280A	K205C	K205B

4AM SERIES



REF#	DESCRIPTION	QTY	4AM-RV-75
1	GEAR STD.	1	AA294
2 Δ	BEARING	2	AA299J
3	PIN	1	AA297
4	ROTOR	1	AA293
5 Δ	VANE	4	AB876
6 Δ	SPRING PIN	4	AM467
7 Δ	SPRINGS	2	AM466
8	BODY	1	AM410
9 Δ	SHIMS	2	B330
10	DEAD END PLATE	1	AC728
11 Δ	END CAP GASKET	1	AA46
12	END CAP	1	AM307D
13	DRIVE END PLATE	1	AA424
14	SEAL	1	AA466B
15	DOWEL PINS	4	AB152
16	1/4-28 x .50 PFHMS	6	BB631
17	1/4-28 x .625 SHCS	6	BB634
***	SERVICE KIT	1	K205

*** Item not shown.
 ** #AL484 (9A) O-ring replaces shim on some models.
 Δ Denotes parts included in the Service Kit.