

# Operators Manual

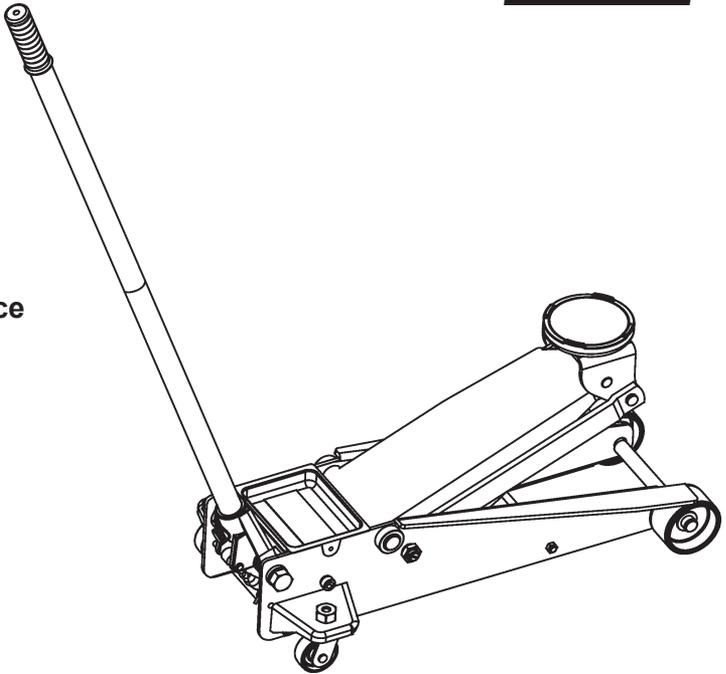


## FLOOR JACK

Model 950156 - 4 Ton Capacity



- Safety
- Assembly
- Operation
- Maintenance
- Parts



**CAUTION:** Before using this product, read this manual and follow all its Safety Rules and Operating instructions.

Sears, Roebuck and Co., Hoffman Estates, IL 60179  
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## WARRANTY

### CRAFTSMAN PROFESSIONAL WARRANTY

If this Craftsman Professional product fails due to a defect in material or workmanship within one year from the date of purchase, return it to any Sears store or other Craftsman Professional outlet in the United States for free replacement.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

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## SAVE THESE INSTRUCTIONS

For your safety, read, understand, and follow the information provided with and on this jack.

- The owner and operator of this equipment shall have an understanding of this jack and safe operating procedures before attempting to use. The owner and operator shall be aware that use and repair of this product may require special skills and knowledge. Jack instructions and safety information must be conveyed in jack operator's native language before jack is used. If any doubt exists as to the safe and proper use of this jack, remove from service immediately.
- Inspect before each use. Do not use if broken, bent, cracked, or damaged parts (including labels) are noted. Any jack that appears damaged in any way, operates abnormally or is missing parts, shall be removed from service immediately.
- If the jack has been or suspected to have been subjected to a shock load (a load dropped suddenly, unexpectedly upon it), immediately discontinue use until jack has been checked by a Sears or other qualified service center. It is recommended that an annual inspection be done by qualified personnel.
- Labels and Owner's Manuals are available from Sears (see PARTS section on page 6).

# SAFETY INSTRUCTIONS

## ⚠ WARNING

- Study, understand, and follow all instructions with and on this device before operating this device.
- Do not exceed rated capacity.
- Use only on hard, level surface.
- This is a lifting device only. Immediately after lifting, support the vehicle with appropriately rated vehicle stands.
- Do not move or dolly the vehicle while on the jack.
- Failure to heed product markings or warnings may result in personal injury or property damage.

## ⚠ ADVERTENCIA

Leer, comprender, y seguir las instrucciones antes de utilizar el aparato. El manual de instrucciones y la información de seguridad deben estar comunicados en lengua del operador antes del uso. No seguir estas indicaciones puede causar daños personales o materiales.

## ⚠ WARNING



To avoid crushing and related injuries:  
**NEVER** work on, under or around a load supported only by jack. **ALWAYS** use adequately rated jack stands.

## ! SAFETY MESSAGE !

Be sure all tools and personnel are clear before lowering load. No alterations shall be made to this product. Only attachments and/or adapters supplied by the manufacturer shall be used. Lift only on areas of the vehicle as specified by the vehicle manufacturer.

**NOTE:** Jack stands are rated per pair unless otherwise noted.  
Use 1 matched pair per vehicle only.

# ASSEMBLY

## TO ASSEMBLE THE TWO PIECE HANDLE

- Locate the spring pin on bottom end of upper handle and the spring pin receiver on the upper end of lower handle. (Fig. 1).
- Align the spring pin with the spring pin receiver. Connect the two handle pieces together by pressing the spring pin and insert until the spring pin is locked in the spring pin receiver.

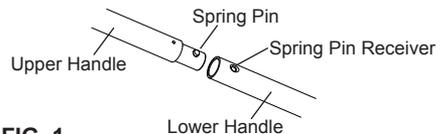


FIG. 1

## TO ASSEMBLE THE HANDLE INTO THE SOCKET

1. Press and hold the handle socket to loosen the lock pin (Fig. 2).
2. Pull out the lock pin, then release handle socket slowly.

**⚠ Caution:** Handle socket is spring loaded. Beware of pinching on fingers during removal of lock pin.

3. Pull and hold the spring knob (Fig. 3).
4. Insert the assembled handle into the socket, until it is firmly seated.
5. Release spring knob to secure the handle in position.

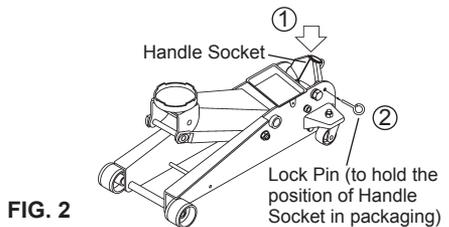


FIG. 2

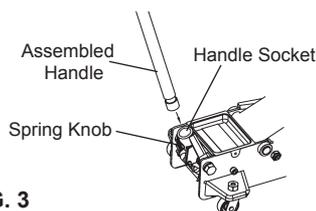


FIG. 3

# OPERATION

## KNOW YOUR JACK

Compare Fig. 4 illustration with your jack BEFORE operation to become familiar with the location of various jack components.

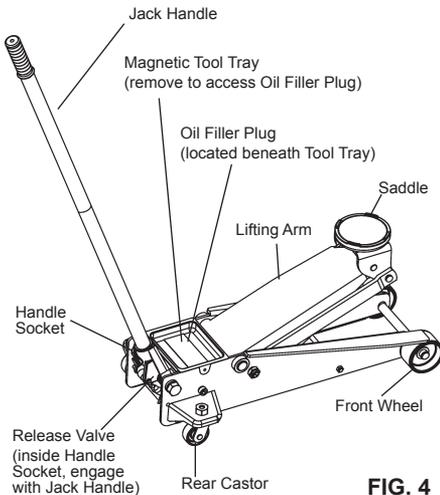


FIG. 4

## SPECIFICATIONS

Rated Capacity: 4 Ton / 8000 Lbs

Jack Dimensions: 27-1/4" x 13-1/4" x 6-7/16"

Lifting Range: 5-3/4" ~ 19-13/16" (Approx.)  
(145 - 504 mm)

Oil Capacity: 235 c.c.

Net Weight: 89.1 Lbs (Approx.)

## BEFORE USE

- Read the operator's manual completely and familiarize yourself thoroughly with the product, its components and recognize the hazards associated with its use.
- Occasionally during shipping and handling, the hydraulic oil in jack may become unstable or air may trapped in the system, both of which can interfere with the jacks lifting performance.
- To stabilize the hydraulic oil, it is recommended to cycle the jack a few times without applying load:
  - Close release valve by turning the jack handle clockwise until tight.
  - Pump the handle until the jack saddle reaches its maximum height.
  - Open release valve by turning jack handle counter-clockwise, but no more than 1/2 full turn at a time. Allow the saddle to reach its lowest position.
  - Repeat the above procedure a few times.
- To release air from the hydraulic system:
  - Open the release valve by turning the jack handle counterclockwise, but never by more than 1/2 full turn at a time.
  - Remove the oil filler screw from the cylinder (Fig. 4).
  - Rapidly pump jack handle through several full strokes.
  - Reinstall the oil filler screw into the cylinder again and jack is now ready to use.

## BEFORE EACH USE

Make a visual inspection before each use of the floor jack by checking for abnormal conditions, such as cracked welds, leaks and damaged, loose, or missing parts.

## DAMAGE TO JACK

If you think jack has been subjected to an abnormal load or shock, have it inspected for damage at a Sears or other qualified service center before using it again.

# OPERATION

## OPERATING PRINCIPLES

- With release valve closed, an upward stroke of the jack handle draws oil from the reservoir tank into the plunger cavity. Hydraulic pressure holds a valve closed, which keeps the oil in the plunger cavity.
- A downward stroke of the jack handle releases oil into the cylinder, which forces the ram out. This raises the saddle. (NOTE: To avoid damage to the cylinder if the load exceeds the rated capacity of the jack, oil is automatically released back into the reservoir through the safety overload valve.)
- When the ram reaches maximum extension, oil is bypassed back into the reservoir to prevent an over-extended ram stroke and possible damage to the jack.
- Opening the release valve allows oil to flow back into the reservoir. This releases hydraulic pressure on the ram, which results in lowering the saddle.

**Note:** The release valve must be closed for the handle to remain upright. When the release valve is opened, the handle may lower to the floor.

## HOW TO USE YOUR JACK

### RAISING THE JACK

- Chock the vehicle wheels with appropriate devices to prevent vehicle from moving and to ensure lifting stability.
- Close the release valve by turning the jack handle clockwise until tight (Fig. 4).
- Refer to the vehicle manufacturer's owner's manual to locate approved lifting points on the vehicle. Position jack so that the saddle (Fig. 4) is centered under the load at an appropriate lift point.
- Pump jack handle until saddle ALMOST contacts the vehicle. Check to see that the saddle is centered and will contact the load lifting point firmly.
- Continue to pump the jack handle to lift the vehicle to the desired height. After lifting, immediately support the load with appropriately rated vehicle support stands BEFORE working on the vehicle.

### LOWERING THE JACK

- SLOWLY open the release valve by turning the handle counterclockwise, but never more than 1/2 full turn at a time.

**▲ Warning:** Rated capacity of jack stands is **per pair**, it is **NOT** the sum of individual capacities unless specifically noted to the contrary by the jack stand manufacturer. **Do Not** exceed rated capacity. **Ensure** that the vehicle support points are fully captured between the outer lugs of both jack stands. **Use** a matched pair of jack stands **per** vehicle to support **one** end **only**. **Use** 1 pair per vehicle **only**. Failure to do so may result in sudden loss of load, which may cause personal injury and/or property damage.

### LOWERING THE JACK

**▲ Warning:** To avoid crushing injuries and property damage: Keep hands and feet clear of work area when lowering load.

- Raise load high enough to clear the jack stands, then carefully remove jack stands (**always** used in pairs).
- SLOWLY open the release valve by turning the handle counterclockwise, but never more than 1/2 full turn. If the load fails to lower:
  - Use another jack to raise the vehicle high enough to reinstall jack stands.
  - Remove the affected jack and then the stands
  - Using the other jack, lower the load by turning the operating handle counterclockwise, but no more than 1/2 full turn.
- After removing jack from under the load, push saddle down to reduce ram exposure to rust and contamination.

# MAINTENANCE

## MAINTAINING OIL LEVEL

Important: When adding or replacing oil, ALWAYS use a good grade Hydraulic Jack oil. DO NOT use Hydraulic Brake Fluid, Alcohol, Glycerine, Detergent, Motor Oil or dirty oil. Use of an improper fluid can cause serious internal damage to your jack. We recommend Mobil DTE13M or equivalent.

## ADDING OIL

- Position the jack on level ground and fully lower the saddle. (Ram will be all the way in). Remove oil filler plug from the reservoir (see Fig. 4 & 5).
- Oil should be filled to the level of about 3/16" above the inner cylinder as seen from the oil filler hole. If low, add oil as needed.
- Re-install oil filler plug. The jack is now ready to use.

## LUBRICATION

- Add lubricating oil to all moving parts as needed.

## PREVENTING RUST

- Check ram and pump plunger (Fig. 5) every few months for any signs of rust or corrosion. Clean as needed by wiping with an oily cloth.
- When not in use, ALWAYS store jack with saddle lowered all the way down.

## ANNUAL INSPECTION

To ensure that it is in optimum condition, annual inspection of the jack at a Sears Service Center is recommended.

## REPLACING OIL

- To drain oil, remove oil filler screw and open release valve. Turn jack over and drain old oil out through the oil filler hole.

Note: Dispose of hydraulic oil in accordance with local regulations.

- Refill with new oil through the oil filler hole. DO NOT allow dirt or foreign material to enter the hydraulic system when filling.
- After refilling, remove any air from the hydraulic system by opening the release valve and rapidly pumping the jack handle several times.
- Re-install oil filler screw and the jack is ready to use.

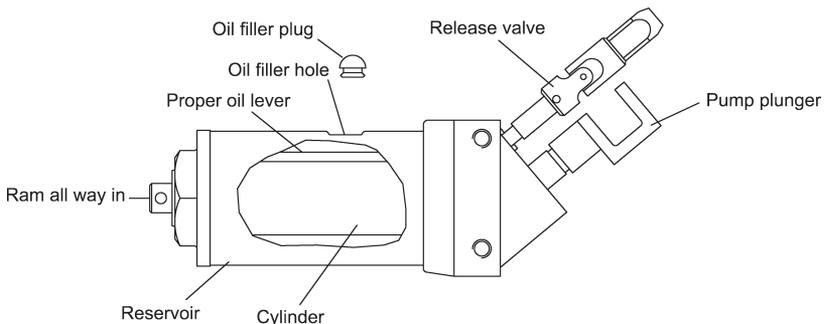


FIG. 5

**Replacement Parts for Model G-737:**

Item	Part No.	Description	Qty
1	G73500-0002	Hydraulic Power Unit	1
2	G73500-0018	Front Wheel Assembly	2
3	G72500-0003	Rear Caster Assembly	2
4	G49300-0006	Saddle	1
5	G73800-0008	Saddle Pad	1
6	F36100-0001	Oil Filler Plug	1
7	G73500-0007	U-joint Assembly	1
8	G73500-0026	Handle Assembly	1
9	G61801-1007	Foam Handle Pad	1
10	G48900-0024	Handle Retaining Bolt, M10	1
11	G73500-0010	Return Spring (Right), Handle Fork	1
12	G73500-0016	Return Spring (Left), Handle Fork	1
13	G49300-0002	Return Spring, Lift Arm	1
14	G73700-0002	Tool Tray	1
15	G73500-0005	Pump Piston	1
16	G73500-0021	Handle Fork	1
-	G73504-0000	Repair Kit	-

\*\* Replacement requires special skills, knowledge, and equipment. Only authorized service center may perform the repair and/or replacement of these items.

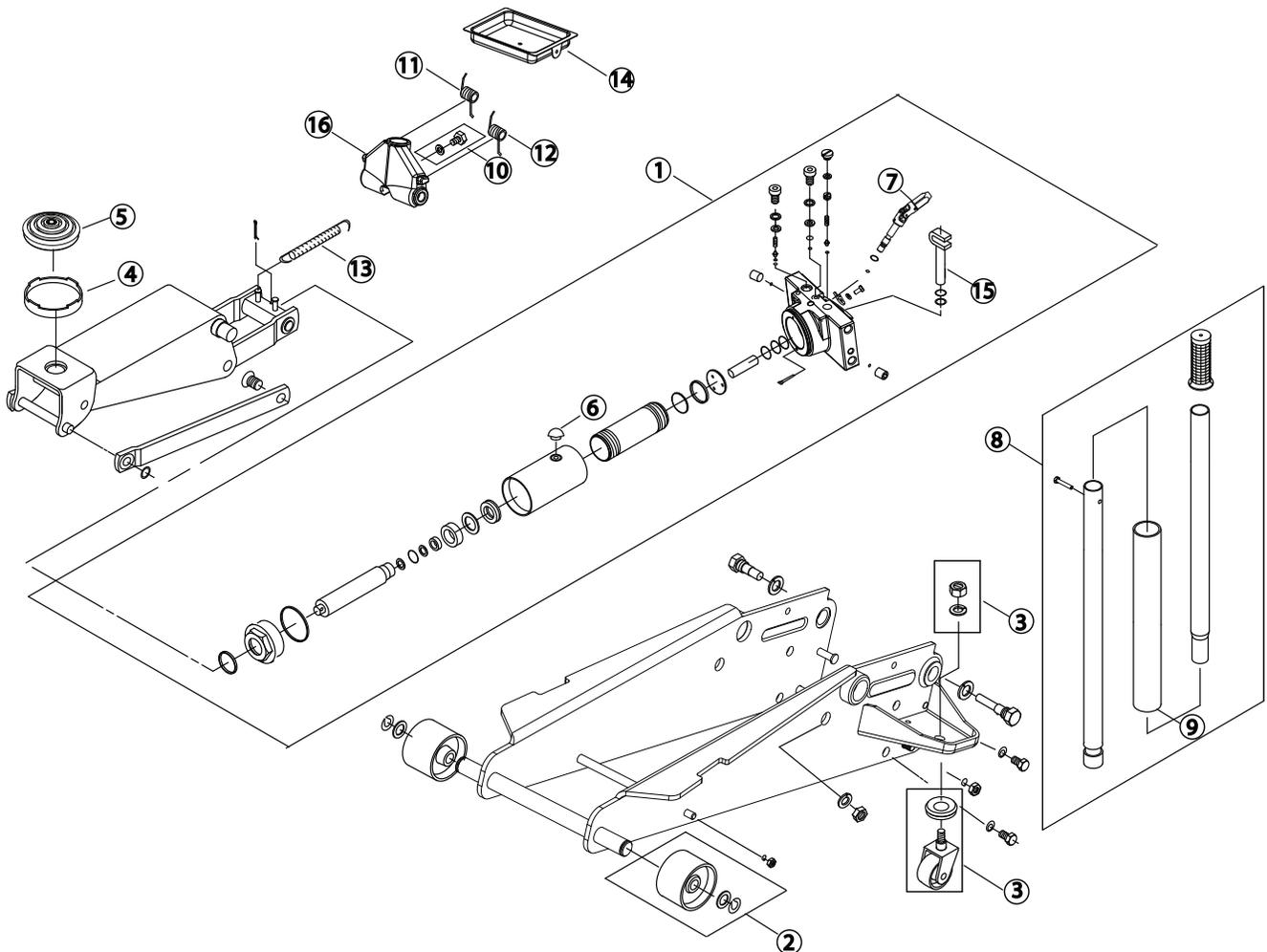


Figure 2 - Replacement Parts Illustration for Model G-737

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