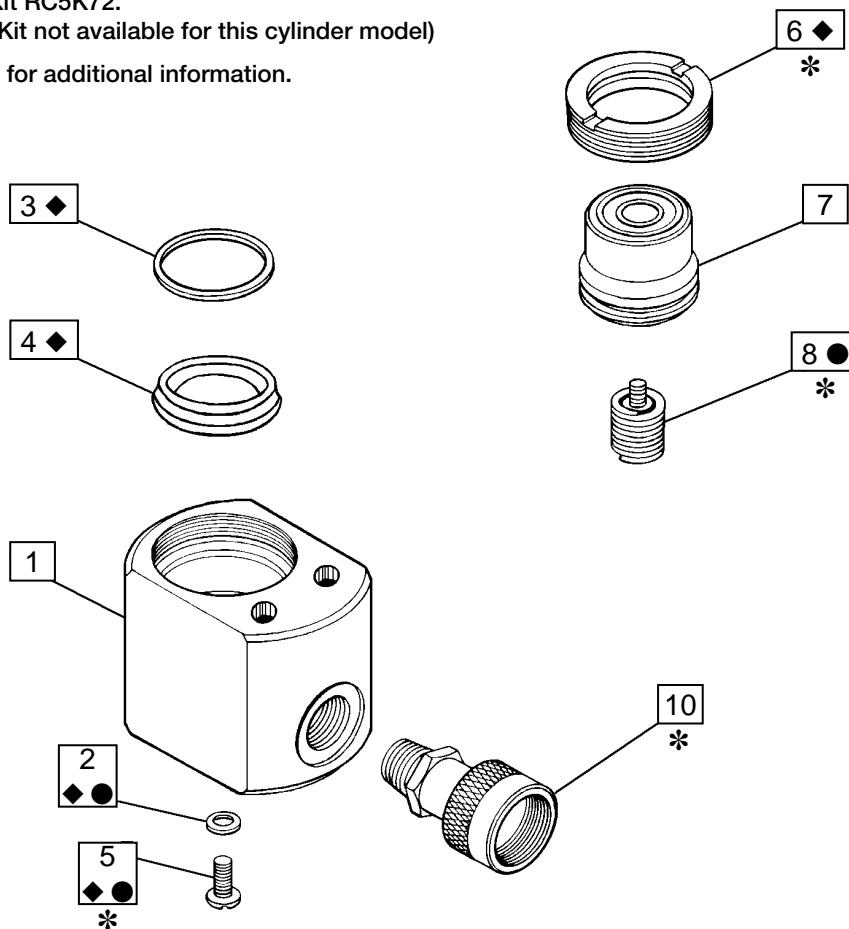


Repair Parts Sheet	Revision	Revision Date	Product Code Beginning
L1340	Rev. D	10/2010	O, A

- = Spring Kit RC5K30.
- ◆ = Premium Repair Kit RC5K72.
(Standard Repair Kit not available for this cylinder model)
- * = See Notes section for additional information.

Fig. 1, Cylinder Assembly



**Note: See Page 2
for parts list.**

(*) Notes	
Item	Torque / notes
5	4.5 Nm, 45 In - Lbs
6	IMPORTANT: Stake mark (used on older models) must be removed prior to disassembly. Failure to remove stake mark may result in damage to cylinder components. Note: Newer cylinders are secured with Loctite 222 and have no stake mark.
6	Use Loctite 222 on threads. 7.9 - 10.2 Nm, 70 - 90 In - Lbs
8	Firmly tighten screw to assure contact with the plunger. 5.4 - 6.8 Nm, 4 - 6 Ft - Lbs
10	Use Loctite 545 or Teflon tape on threads. 54 - 81 Nm, 40 - 60 Ft - Lbs

Repair Parts List, Figure 1

L1340

Item	Description	Qty.	Part Number
1	Base	1	(not available)
2	Copper Gasket	1	◆ ●
3	Wiper Ring	1	◆
4	GT Ring	1	◆
5	Screw, #10-32 UNF x .50 inch Lg.	1	◆ ●
6	Stop Ring	1	◆
7	Plunger	1	(not available)
8	Spring Assembly	1	●
N/S	Dust Cap	1	◆
10	Coupler	1	CR-400
N/S	O-Ring, Coupler	1	◆
N/S	Enerpac Decal (RC-Duo)	1	◆
N/S	Enerpac Decal	1	◆
N/S	Warning Decal	1	◆
◆	Repair Kit, Premium	-	RC5K72
●	Spring Kit	-	RC5K30
Notes: Standard Repair Kit not available for this cylinder model (Premium only). N/S = Item not shown.			

Cylinders with Viton components only: Order Repair Kit RC50KV for "O" date codes and Repair Kit RC50KVS1 for "A" date codes. Both kits include Viton components for items 3 and 4. Standard components are used in other locations.



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