ASSEMBLY INSTRUCTIONS
2 TON CRANE

CRANE JACK

5/8" LOCKNUT
5/8" LOCKWASHER
5/8" STD. NUT

5/8" X 4" BOLT

1/2" LOCKNUT

5/8" X 2-1/2" BOLT
5/8" X 4-1/2" BOLT

1/2" X 3" BOLT

3/8" X 1-3/4" BOLT

223142
CHAIN

DIMPLES

TAP TOGETHER TO ENGAGE DIMPLES.

1/2" X 4" BOLT

3/4" LOCKNUT
3/8" LOCKNUT

1/2" X 4" BOLT

3/4" X 2-1/2" BOLT

1/2" LOCKNUT

1/2" X 1" BOLT

3/8" LOCKNUT

CASTER

3/8" X 3/4" BOLT

1/2" X 1" BOLT

USE AIR RATCHET TO SPEED ASSEMBLY OF LOCKNUTS.