## Air/Hydraulic Treadle Pump (Foot Pump) Cleaning



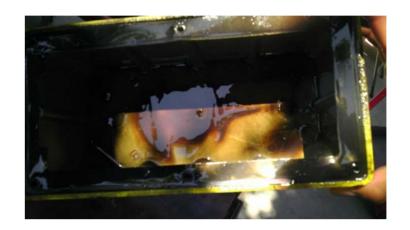


Step 1) Remove the handle by removing the clip on one end and knocking the pin through

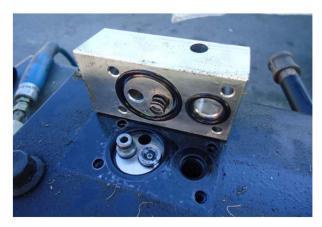




Step 2) Remove the 6 Allen screws to separate the pump from the tank.



Step 3) Pour out the fluid and wipe out the left over sludge/grime, then refill with new clean fluid using ISO-32 hydraulic fluid. Fill the tank about half way full.



Step 4) Remove the release block from the pump by removing the 4 Allen screws.





Step 5) Remove the plunger and clean then grease the plunger and reassemble.



Step 6) Check all openings and screens to make sure nothing is clogging them up.



Step 7) Make sure suction filter screen is clean.



Step 8) Once everything is clean and new fluid has been added, reassemble the pump.

## **Preparing for Operation**

Before the air/hydraulic pump is ready for normal operation, you need to make sure the pump's oil reservoir is full. Then, you can do a trial run of raising the jack.

- 1. Remove the vented fill cap.
- 2. Insert a dipstick or piece of plastic into the tank until it hits the bottom.
- 3. Remove the dipstick or piece of plastic and measure the amount of oil. The hydraulic oil level should be from 3.35 to 3.5 inches deep.
- 4. If the current level is below 3.35 inches, add hydraulic oil until level is between 3.35 inches and 3.5 inches. Approved fluids are general purpose ISO-32, ISO-46, or ISO-68 hydraulic oil or approved ATF fluids such as Dexron III, Dexron IV, Mercon V, Mercon LV, or any Synthetic Multi-Vehicle ATF.
- 5. If the current level is already between 3.35 and 3.5 inches, no action needs to be taken.
- 6. Reinstall the vented fill cap.



Figure 1. Open Brass Breather